

Window Nation

Addison Series Replacement Windows and Doors

Why Window Nation?

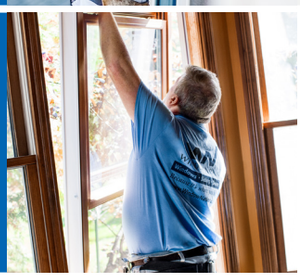
Over 3,000,000 windows installed in more than 250,000 homes

Attention to Detail



- Detailed quality audits every hour on every manufacturing line
- 20-point installation review
- 96% customer satisfaction on clean up and safety
- Custom windows measured to the tightest tolerance in the industry
- Over 3 million windows installed with 96% requiring no follow up service

Quality



- Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking
- OSI Quad Foam
- OSI Quad Max exterior sealant
- Ultra-premium, high-performance exterior trim coil
- Concrobium mold spray treatment

Experience



- Installation crew leaders average more that 20,000 windows and over a decade experience
- Service technicians average 15 years of experience
- Over 3,000,000 windows installed in over 250,000 homes
- Largest Window Dealer in the Country, among Window & Door-Only Dealers, ranked by Window and Door Market Magazine

Product Selection



- Over 1,500 custom window and door style combinations
- Name brand windows available
- Energy Star®-qualified products
- Windows engineered for the specific climate you live in

Trust



- Angi™ Super Service award winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured

#1 Window Dealer in the U.S.A. — Angi Super Service Award — Award for Service Excellence Guildmaster — remodeling BIG50 — Qualified Remodeler Top 500 Remodelers — Window & Door Dealer of the Year

The Window Nation Founders Story

At Window Nation, we know replacement windows. We're third-generation window replacement experts who have been lucky to provide homeowners replacement windows, siding, and doors for over fifteen years. Our co-founders Harley and Aaron Magden grew up in the window replacement industry, learning the business from the ground up.

We opened our first showroom in Maryland in 2006, quickly growing to serve homeowners in cities across the country – and we're not stopping there. We're grateful for every homeowner who has trusted us to upgrade their most important asset: their home.

We've learned a lot about home improvement over the years, but the most important thing we learned isn't about window replacement. We learned the home improvement industry isn't about offering the best windows, siding and doors; it's about the relationships we build with our customers. Your home is your most important asset, and we don't take the opportunity to work with you lightly. There's nothing more important to us than providing high-quality windows, siding and doors to help you turn your house into your dream home.

Our team at Window Nation will go the extra mile to ensure your project goes smoothly. We pride ourselves on our attention to detail, and you can feel comfortable knowing you're working with one of the most experienced, detail-oriented teams in the industry. Our team undergoes hours of ongoing training and education on the latest technology, products, and techniques to ensure our company exceeds your expectations.
Our goal at Window Nation is to help our customers find the perfect windows, siding and doors for their home. We want our customers to feel good about their decision to work with our company, and our team will go above and beyond to ensure you have the best possible experience. Our exterior design consultants are specially trained in the best practices in window replacement, helping you find the perfect fit for your home and wallet. We offer a variety of window styles, custom-made to fit your home's unique needs. When you choose replacement windows from Window Nation, you'll enjoy a curb appeal boost while keeping your home comfortable no matter the season. All Window Nation products are EnergyStar® certified, saving you money on your energy bills no matter the season.

There are many home improvement companies eager for your business, and we're honored you're considering Window Nation for your project. We don't take your decision to work with our team lightly, and we look forward to helping you find the perfect windows, siding, and doors for your home.

What our customers are saying

"It's been about a month since our new windows were installed, and we couldn't be happier with the results.

Our home has a sunroom lined with windows facing a very busy street, and it used to be both drafty and noisy. Since the installation, the difference has been incredible—no more drafts, and the space is noticeably quieter and more comfortable.

It's amazing how much warmer the room feels, and the added peace and quiet have made a huge difference in how we use the space. On top of that, we've received numerous compliments from neighbors on how beautiful the windows look from the outside.

Needless to say, we are extremely pleased with our new windows and the transformation they've brought to our home!"

- Mark H.

"Wow! So happy with our purchase and couldn't recommend more!

After being stressed with so many estimates we found Ryan. Ryan sat with us and explained every aspect of the process and most important the quality of everything they'd do and they delivered.

The windows look beautiful and the installers were all so kind and trustworthy. We are so happy with our purchase and highly recommend Window Nation!"

- Gina S.

ENGINEEERED TO PERFORM

A closer look at the Addison Series

Addison Series Double-Hung Window

Our top-of-the-line Addison double-hung window delivers the best of both worlds, with design details, like our stylish beveled sashes, and energy-efficient options, such as insulated dual-pane glass and heavy-duty weatherstripping. It's thoughtful engineering and aesthetic details like these that make the Addison double-hung the ideal replacement window for any remodeling or renovation project.



Best-in-class features:

1. Welded, heavy-duty vinyl construction provides superior strength and durability while multiple hollow chambers in the mainframe create sealed air spaces for an effective insulating barrier.
2. The beveled exterior edge adds style and curb appeal to an already sleek design.
3. Double-strength insulated glass unit creates a sealed air space between the panes that is enhanced by our warm-edge spacer system and argon gas enhancement.
4. Metal-reinforced meeting rail delivers superior strength and durability.
5. Recessed, opposing cam locks evenly secure your window without interrupting sight lines.
6. Heavy-duty weatherstripping and interlocking sashes help to keep weather and wind outside.
7. Recessed tilt latches can be released to tilt both top and bottom sashes into the home for easy cleaning.
8. Detent clip keeps the top sash from drifting while an inverted-coil balance system ensures both sashes will stay where you put them, no matter the position.
9. Balance channel covers help achieve a polished and refined look.
10. Push-button vent latches allow for overnight ventilation while giving you added peace of mind.
11. Welded combination sill featuring a deflection leg enhances rigidity and a five-degree sloped sill directs water away from the home and eliminates unsightly weep holes.
12. Full-length, integrated ergonomic lift rails provide convenient, easy operation. Bevel on bottom rail makes gripping easy.
13. Foam-filled mainframe that improves the thermal and structural performance creating a more comfortable home year-round.

Glazing Type	U-Value	SHGC
Argon and Low-E glass	0.28	0.26
Argon and HP Low-E glass	0.28	0.21

COMPARING YOUR OPTIONS

Choose from superior double-hung windows

Our replacement window program is anchored by two double-hung windows with options for enhanced performance and style of high-end products. Utilizing the same stylish profile with optional upgrades, we offer a wide variety of features and enhancements; whether you're looking for durability, energy efficiency, aesthetics – or all of the above – these products will suit all of your replacement window needs.

	FEATURE	Addison Lite 1555 DH	Addison 1650 DH
CONSTRUCTION	Welded vinyl multi-chamber mainframe	■	■
	Dual weatherstripping	■	■
	Mortise recessed lock	■	■
	True-sloped sill	■	■
	Latching extruded half screen	□	■
	Clarity™ mesh screen	□	■
	Reinforcement at interlocking meeting rail	■	■
	Balance channel covers		■
	Inverted-coil balance with detent clip	■	■
	Integral Fin	□	□
	Foam-filled Mainframe	N/A	■
GLASS	Dual-pane insulating glass	■	■
	Warm-edge spacer system	■	■
	Low-E glass	■	■
	Argon gas enhancement	■	■
COLOR	White extruded color	■	■
	Almond extruded color	□	□
WARRANTY	Limited lifetime customer assurance	■	■
	Lifetime glass breakage	□	■
ENERGY†	U-value	0.28	0.27
	Solar heat gain coefficient (SHGC)	0.26	0.26
	Visible transmittance	0.50	0.50

† Performance based on 30/50 with standard glass package, no grids.

■ STANDARD □ OPTIONAL

FlexScreen®

With FlexScreen®, you can leave your windows open and enjoy the sights, sounds, and breeze of nature while keeping pests out. Combined with Clarity® mesh, FlexScreen is barely visible, so you don't need to sacrifice the beauty of your Window Nation windows or the outside view for the functionality of a screen.

Simple, Clean Design

Flexible spring-steel frame eliminates bulky hardware for a sleek, modern appearance.

Quick Installation

Bend, insert, and release—FlexScreen installs and removes in seconds without tools.

Virtually Invisible View

Clarity® mesh and concealed frame maximize natural light and enhance outdoor views.

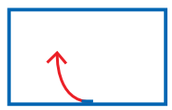
Built to Last

Durable construction resists bending, breaking, and everyday wear for long-lasting performance.



COMPLEMENTARY WINDOWS

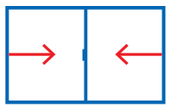
The Addison Series offers a complete selection of products to complement our popular double-hung windows. In addition to our most popular double-hung styles, the collection includes 2- and 3-lite sliders, casement and awning windows, fixed picture windows, specialty shapes, bay and bow windows, and sliding glass doors. Every Addison Series product features welded, multi-chambered vinyl frames and sashes for exceptional strength and energy efficiency. Dual-pane insulated glass with a warm-edge spacer system further enhances thermal performance and delivers long-lasting seal durability.



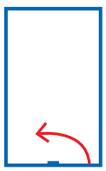
Awning



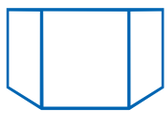
Picture



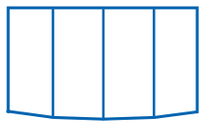
2-Lite Slider



Casement



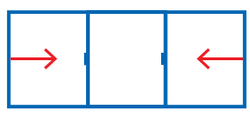
Bay



Bow



Casement and Bay Window in White



3-Lite Slider



Specialty Shapes

A variety of projection angles:

- Choose from 17”, 21”, 24”, or 28” standard flankers, or specify a desired projection
- 15-, 30- or 45-degree Bay Window Styles
- 10- and 15-degree Bow Window Styles with your choice of three, four, or five lites

The Addison Lite Series is available in select operating styles, including double-hung, picture, 2-lite slider, and 3-lite slider windows.

WINDOW DECORATIVE OPTIONS

Grid Options

From simulated divided lite grids, which convey a historical look, to grids-between-the-glass, which allow for easy cleaning, our variety of grid options has something for everyone. Grids are available in numerous colors, sizes and patterns to help achieve your desired aesthetic.

BETWEEN-THE-GLASS



Flat Contoured

SIMULATED DIVIDED LITE



Contoured Simulated Meeting Rail

Color Options

We offer the most popular, timeless color options: white, and almond, to complement the interior or exterior style of your home.

EXTRUDED COLORS



White Almond

COMPLEMENTARY SLIDING GLASS DOOR

The Addison Lite and Addison Series sliding glass doors are the ideal solution to effortlessly blend interior and exterior spaces for your renovation project. Complete with multiple customization options, this elegant sliding glass door is sure to add a wow factor to your home. The multi-slide option is the perfect solution to create an expansive opening that seamlessly unites interior and exterior spaces.

	FEATURE	Addison Lite	Addison
CONSTRUCTION	Heavy-duty dual rollers provide easy operation	■	Stainless Steel Upgrade
	Interlock at meeting rail helps reduce air infiltration	■	■
	Dual-tandem nylon wheels	■	Tandem Stainless Upgrade
	Sturdy, all-aluminum track	■	■
	2-Panel configurations that are set-up or knock-down	■	■
	3- and 4-Panel knock-down Configurations		■
	Openings	Up to 16' wide	Up to 20' wide*
	Optional Flush Mount Handle		□
	Exterior Key Lock	■	■
	Foot Lock	■	
	Security Bar	■	
	Smart Touch Lock		■
DESIGN OPTIONS	White Extruded Color	■	■
	Almond Extruded Color	■	■
	Clay Extruded Color	■	■
	Black Capstock		□
	Blinds-Between-the-Glass	□	
ENERGY	Argon and Low-E glass	0.28 / 0.28	0.28 / 0.27
	Argon and Low-E glass with grids	0.28 / 0.25	0.28 / 0.24
	Argon and HP Low-E glass	0.28 / 0.20	0.28 / 0.20
	Argon and HP Low-E glass with grids	0.28 / 0.18	0.28 / 0.18

* Pending testing 0.XX / 0.XX = U-Value / SHGC ■ Standard □ Optional



Addison Lite
2-Panel Sliding Patio Door in White



Addison
4-Panel Sliding Patio Door in White

HARDWARE

Addison Lite Standard Handles



White Almond Clay

Addison Lite Enhanced Handle Finishes



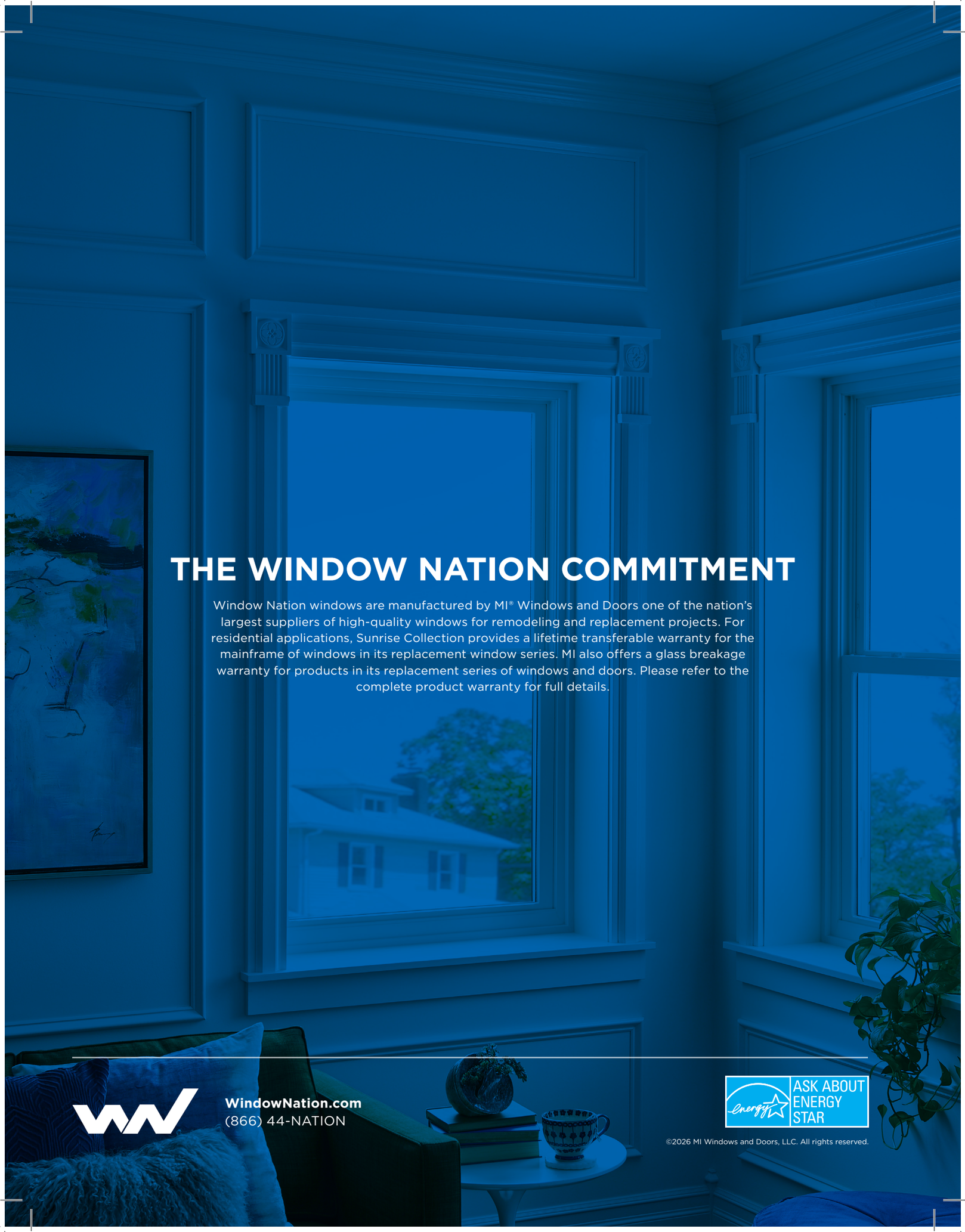
Brushed Chrome Bright Chrome Brass Black Nickel Black

Addison Hardware*



Standard Handle Flush Handle

* Only available in color match of extruded color offering



THE WINDOW NATION COMMITMENT

Window Nation windows are manufactured by MI® Windows and Doors one of the nation's largest suppliers of high-quality windows for remodeling and replacement projects. For residential applications, Sunrise Collection provides a lifetime transferable warranty for the mainframe of windows in its replacement window series. MI also offers a glass breakage warranty for products in its replacement series of windows and doors. Please refer to the complete product warranty for full details.

WindowNation.com
(866) 44-NATION

ASK ABOUT ENERGY STAR

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