



WN
WINDOW NATION

PRECISIONMAX | REPLACEMENT WINDOWS AND DOORS

Why Window Nation?

Over 3,000,000 windows installed in more than 250,000 homes

Attention to Detail



- Detailed quality audits every hour on every manufacturing line
- 20-point installation review
- 96% customer satisfaction on clean up and safety
- Custom windows measured to the tightest tolerance in the industry
- Over 3 million windows installed with 96% requiring no follow up service

Quality



- Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking
- OSI Quad Foam
- OSI Quad Max exterior sealant
- Ultra-premium, high-performance exterior trim coil
- Concrobium mold spray treatment

Experience



- Installation crew leaders average more than 20,000 windows and over a decade experience
- Service technicians average 15 years of experience
- Over 3,000,000 windows installed in over 250,000 homes
- Largest Window Dealer in the Country, among Window & Door-Only Dealers, ranked by Window and Door Market Magazine

Product Selection



- Over 1,500 custom window and door style combinations
- Name brand windows available
- Energy Star®-qualified products
- Windows engineered for the specific climate you live in

Trust



- Angi™ Super Service award winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured



The Window Nation Founders Story

At Window Nation, we know replacement windows. We're third-generation window replacement experts who have been lucky to provide homeowners replacement windows, siding, and doors for over fifteen years. Our co-founders Harley and Aaron Magden grew up in the window replacement industry, learning the business from the ground up.

We opened our first showroom in Maryland in 2006, quickly growing to serve homeowners in cities across the country – and we're not stopping there. We're grateful for every homeowner who has trusted us to upgrade their most important asset: their home.

We've learned a lot about home improvement over the years, but the most important thing we learned isn't about window replacement. We learned the home improvement industry isn't about offering the best windows, siding and doors; it's about the relationships we build with our customers. Your home is your most important asset, and we don't take the opportunity to work with you lightly. There's nothing more important to us than providing high-quality windows, siding and doors to help you turn your house into your dream home.

Our team at Window Nation will go the extra mile to ensure your project goes smoothly. We pride ourselves on our attention to detail, and you can feel comfortable knowing you're working with one of the most experienced, detail-oriented teams in the industry. Our team undergoes hours of ongoing training and education on the latest technology, products, and techniques to ensure our company exceeds your expectations.

Our goal at Window Nation is to help our customers find the perfect windows, siding and doors for their home. We want our customers to feel good about their decision to work with our company, and our team will go above and beyond to ensure you have the best possible experience. Our exterior design consultants are specially trained in the best practices in window replacement, helping you find the perfect fit for your home and wallet. We offer a variety of window styles, custom-made to fit your home's unique needs. When you choose replacement windows from Window Nation, you'll enjoy a curb appeal boost while keeping your home comfortable no matter the season. All Window Nation products are EnergyStar® certified, saving you money on your energy bills no matter the season.

There are many home improvement companies eager for your business, and we're honored you're considering Window Nation for your project. We don't take your decision to work with our team lightly, and we look forward to helping you find the perfect windows, siding, and doors for your home.

What our customers are saying

"It's been about a month since our new windows were installed, and we couldn't be happier with the results.

Our home has a sunroom lined with windows facing a very busy street, and it used to be both drafty and noisy. Since the installation, the difference has been incredible—no more drafts, and the space is noticeably quieter and more comfortable.

It's amazing how much warmer the room feels, and the added peace and quiet have made a huge difference in how we use the space. On top of that, we've received numerous compliments from neighbors on how beautiful the windows look from the outside.

Needless to say, we are extremely pleased with our new windows and the transformation they've brought to our home!"

- Mark H.

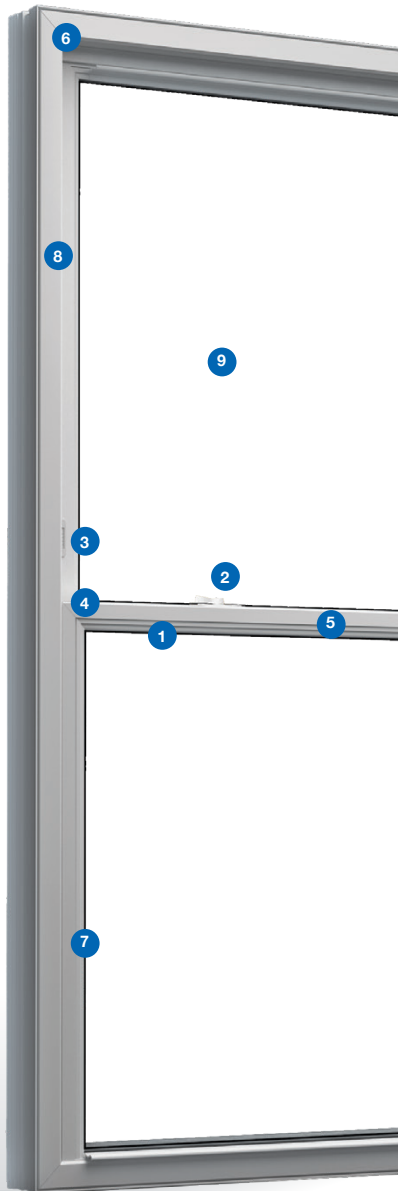
"Wow! So happy with our purchase and couldn't recommend more!

After being stressed with so many estimates we found Ryan. Ryan sat with us and explained every aspect of the process and most important the quality of everything they'd do and they delivered.

The windows look beautiful and the installers were all so kind and trustworthy. We are so happy with our purchase and highly recommend Window Nation!"

- Gina S.

ENGINEERED TO PERFORM



PrecisionMax Double-Hung Window

Our top-of-the-line PrecisionMax double-hung windows are hand-crafted to suit your needs. With narrow profiles that create maximum viewing areas and a wide range of aesthetic options, you can select windows and doors that will complement your home's style. All this while offering thermal packages to maximize energy efficiency.

Best-in-class features:

- 1 Coved Glazing Beads. Add extra detail to elevate the style of our windows.
- 2 Architectural Cam Lock Hardware. Provides added security and an architectural finish for eye-catching detail.
- 3 Vent Stop. Enhances the functionality of the window.
- 4 Dual Tilt-In Sashes. For ease of cleaning and maintenance from inside the home.
- 5 SecureSeal™ Meeting Rail System. Features a fiberglass structural core with high-performance polyurethane insulation and a triple weather-strip barrier, ensures top efficiency performance.
- 6 Welded, Multi-Chamber Frame and Sash. Includes contoured lift-rails and a pre-tensioned, dual pulley block-and-tackle balance system.
- 7 Foam-Enhanced Frame. Enhances energy efficiency.
- 8 Polyurethane Insulation. Offers added comfort and ultimate energy efficiency with high-end cooler insulation technology.
- 9 Glass Packages for All Energy Star Zones. Combination of Argon gas, 4SG spacer technology, and optional internal low-e coatings, on both dual- and triple-pane IGUs, provide comfort and energy efficiency. Sound reduction glass packages available.

GLASS PACKAGE	SPACER	U-FACTOR	SHGC	ENERGY STAR ZONE
Argon and Low-E*	4SG	0.28	0.28	
Argon and Low-E with Internal Low-E*	4SG	0.24	0.28	NC
Triple	4SG	0.22	0.22	N, NC, SC, S
Triple Silver with Solar Clean*	4SG	0.28	0.21	SC, S
Triple Silver with Internal Low-E*	4SG	0.24	0.21	NC, SC, S

All values are for 7/8" insulated glass without grids. Exceeds AAMA Standard Air Leakage Rate of ≤ 0.03 .
 *Noise Reduction Glass (DSB-3/4) Glass option available with Low-E/Argon and Triple Silver.

EXPAND YOUR VIEW

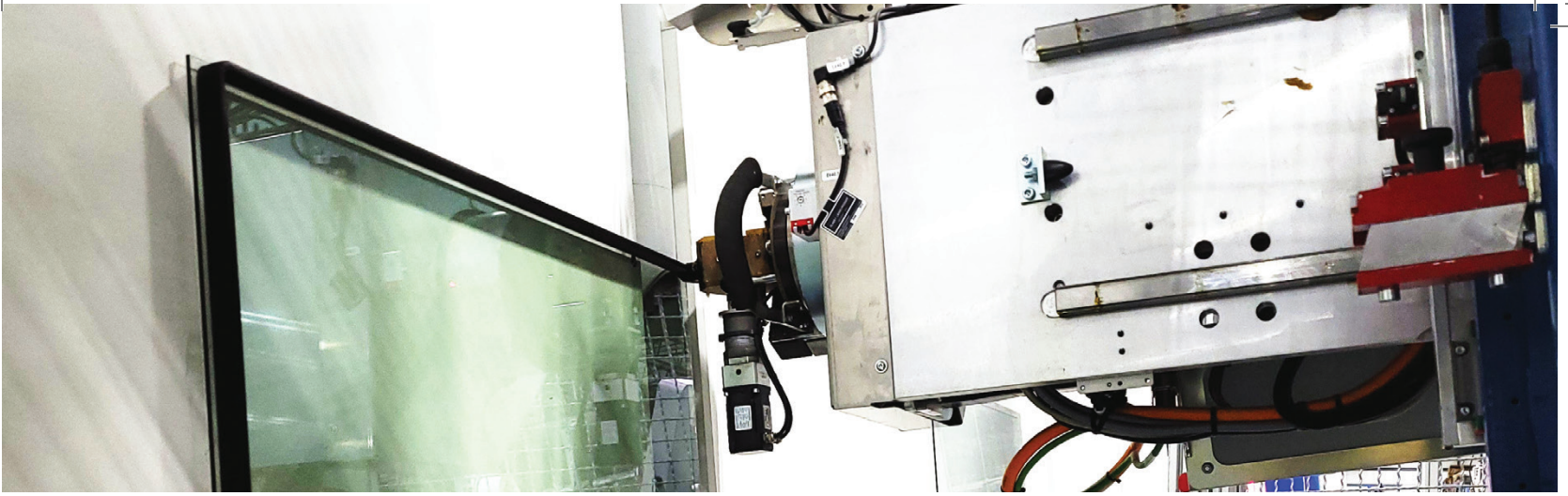
The narrow-line design of PrecisionMax Series windows takes full advantage of every available inch of the window opening. In replacement applications, PrecisionMax windows provide up to 27% more glass area than other vinyl windows, allowing in more light and maximizing your view in every room of your home.



**PrecisionMax Series
Double Hung Window**



**Competitor's Vinyl
Double Hung Window**

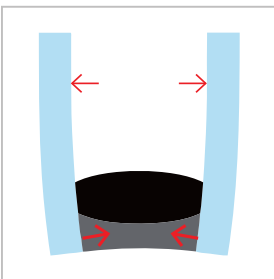


Next generation Spacer technology

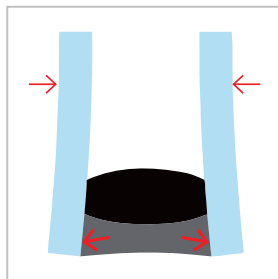
Available exclusively on select PrecisionMax windows, the 4SG spacer system is the only reactive thermoplastic spacer system on the market today. This one-piece, warm-edge spacer replaces the spacer bar, primary seal, and desiccant common on competitive spacer systems, offering a permanently flexible edge that is more forgiving under heat, pressure, and other environmental conditions.

PrecisionMax windows feature the latest in insulated glass technology: the 4SG Spacer System. Built for 21st-century homes, 4SG leverages basic chemistry to provide an exceptional system that performs all year long. The 4SG spacer chemically bonds to the glass, creating a nearly unbreakable seal that locks the insulating gas inside for decades. This, combined with the high elasticity thermoplastic material, results in a spacer designed to withstand the most extreme temperatures and pressure variations.

Expanded IGU



Contracted IGU

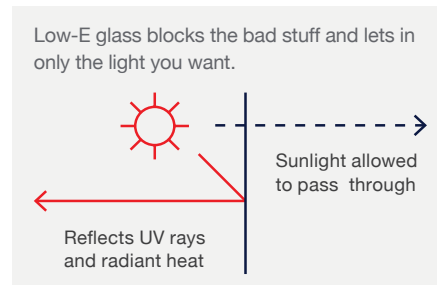


Permanently flexible material chemically bonds to glass, allowing the spacer to flex during natural expansion and compression cycling caused by changing environmental conditions without losing its seal.



THERMAL COATINGS

PrecisionMax Series windows and patio doors are available with interior low-e coatings. These coatings are scratch-resistant, long-lasting, and when combined with argon fill between the glass, products with interior low-e coatings included outperform conventional windows and keep your home comfortable in every season.



COMPLEMENTARY WINDOWS

We offer a complete series to accompany our PrecisionMax double-hung windows. In addition to our most popular PrecisionMax double-hung options, our replacement series consists of awning, casement, horizontal slider, specialty shape, fixed picture, bay/bow windows, as well as sliding glass doors. All of these products feature welded, multi-chambered vinyl frame and sash for superior strength and energy-efficiency. Dual-pane insulated glass with a warm-edge spacer system enhances each product's energy efficiency and improves seal performance.

Awning



Casement



Horizontal Slider



Specialty Shape



Picture



BAY/BOW WINDOWS

Bay and bow windows immediately add interest to any room. The outward projection opens up a room and adds dimension inside, while increasing the character and curb appeal of the home outside. Window Nation's bay and bow windows are engineered to be structurally sound and worry-free, while featuring a range of customizations and design elements to create a truly beautiful focal point. From custom copper roofs, recessed interior lighting, ornamental rosettes, and rich factory-stain finishes, a host of options are at your fingertips. Please ask your Window Nation dealer for complete details.

A variety of projection angles:

- Choose from 17", 21", 24", or 28" standard flankers, or specify a desired projection
- 15-, 30- or 45-degree Bay Window Styles
- 10- and 15-degree Bow Window Styles with your choice of three, four, or five lites



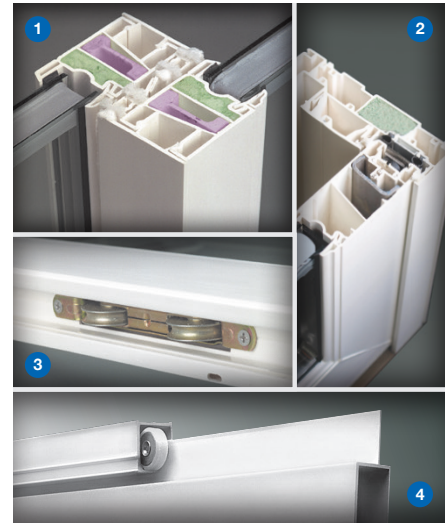


COMPLEMENTARY SLIDING GLASS DOOR

The PrecisionMax sliding glass door will open up your home in all kinds of ways. You'll relish the amazing views and abundant natural light entering your space. Our door panels glide effortlessly on twin tandem rollers, and house a three-point locking system for greater security. Add optional blinds-between-the-glass for enhanced privacy, easy maintenance, and light control.

Best-in-class features:

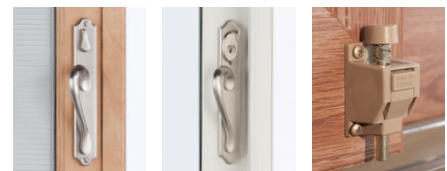
- 1 Structural Meeting Rail. Incorporating FiberCore™ fiberglass reinforcement, clash-free interlock and polyurethane insulation provides strength and efficiency.
- 2 Galvanized steel lock stile reinforcement. This dual-purpose feature increases structural strength and resistance to thermal deflection.
- 3 Twin tandem, oversized steel rolling system. 1½" diameter wheels deliver decades of undisturbed operation.
- 4 Top hung screen. Provides smooth, trouble-free operation with no hang-ups.



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Argon and Low-E with Internal Low-E*	Black Endur	0.26	0.26	N, NC
Triple	Black Endur	0.23	0.21	N, NC, SC, S
Triple Silver with Solar Clean*	Black Endur	0.29	0.20	
Triple Silver with Internal Low-E*	Black Endur	0.25	0.20	N, NC, SC, S

All values are for 7/8" insulated glass without grids. Exceeds AAMA Standard Air Leakage Rate of < 0.30cfm/sqft.
 *Noise Reduction Glass (DSB-3/4) Glass option available with Low-E/Argon and Triple Silver.

DOOR HARDWARE



Interior Handle

Exterior Handle
With Keyed Lock

Foot Bolt
Optional

Hardware Finishes



White

Black

Brushed Nickel



Antique Brass

Forever Finish Brass

BLINDS BETWEEN-THE-GLASS



Magnetic Blind Operator

Engineered for ease of use, blinds between-the-glass offer many benefits: magnetic operator allows for simple and intuitive blind operation, interior design eliminates the possibility of blinds obstructing the door operation, product testing demonstrates a longer service life than traditional blinds, and because the blinds are sealed inside the glass they require no dusting. Blinds between-the-glass are available in White or Tan.

DECORATIVE OPTIONS

Color Options

We offer a wide variety of color options to complement the interior or exterior style of your home. Classic extruded vinyl colors are enhanced by expertly applied interior woodgrains and rich-hued exterior finishes. Our high-performance exterior coatings provide low-maintenance, durable color while combining the look of wood-crafted windows with the energy-efficiency of vinyl.

INTERIOR FINISHES

Extruded Interior Colors



Painter's White
Tan

Interior Laminates



Balanced Black Norwegian Maple Golden Oak Provincial Oak Brazilian Pecan Colonial Cherry English Walnut Raw Pine
Paintable/Stainable

EXTERIOR FINISHES

Painted Exterior Colors



Black Antique Brown Royal Brown Mystic Gray Vintage Linen

Extruded Exterior Colors



Painter's White Tan

Capstock Exterior Colors



Earthtone Sandstone

Custom Color*



Paint

*Match any Sherwin Williams paint color as your exterior finish.

Window Hardware



Cam Lock Folding Nesting Operator Vent Stop

Hardware Finishes



White Tan Pontiac Gold Brushed Nickel Black Antique Brass
Black Cam Lock Only

Grid Options

From simulated divided lite grids, which convey a historical look, to grids-between-the-glass, which allow for easy cleaning, our variety of grid options has something for everyone. Grids are available in numerous colors, sizes and patterns to help achieve your desired aesthetic.

Between-the-Glass



Flat Contoured

Simulated Divided Lite



Contoured Simulated Meeting Rail

THE WINDOW NATION COMMITMENT

Window Nation windows are manufactured by MI® Windows and Doors one of the nation's largest suppliers of high-quality windows for remodeling and replacement projects. For residential applications, Sunrise Collection provides a lifetime transferable warranty for the mainframe of windows in its replacement window series. MI also offers a glass breakage warranty for products in its replacement series of windows and doors. Please refer to the complete product warranty for full details.



WindowNation.com
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