



WINDOW NATION

Addison Lite | Addison | Addison Plus
Replacement Windows and Doors

Why Window Nation?

Over 3,000,000 windows installed in more than 250,000 homes

Attention to Detail



- Detailed quality audits every hour on every manufacturing line
- 20-point installation review
- 96% customer satisfaction on clean up and safety
- Custom windows measured to the tightest tolerance in the industry
- Over 3 million windows installed with 96% requiring no follow up service

Quality



- Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking
- OSI Quad Foam
- OSI Quad Max exterior sealant
- Ultra-premium, high-performance exterior trim coil
- Concrobium mold spray treatment

Experience



- Installation crew leaders average more than 20,000 windows and over a decade experience
- Service technicians average 15 years of experience
- Over 3,000,000 windows installed in over 250,000 homes
- Largest Window Dealer in the Country, among Window & Door-Only Dealers, ranked by Window and Door Market Magazine

Product Selection



- Over 1,500 custom window and door style combinations
- Name brand windows available
- Energy Star®-qualified products
- Windows engineered for the specific climate you live in

Trust



- Angi™ Super Service award winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured



The Window Nation Founders Story

At Window Nation, we know replacement windows. We're third-generation window replacement experts who have been lucky to provide homeowners replacement windows, siding, and doors for over fifteen years. Our co-founders Harley and Aaron Magden grew up in the window replacement industry, learning the business from the ground up.

We opened our first showroom in Maryland in 2006, quickly growing to serve homeowners in cities across the country – and we're not stopping there. We're grateful for every homeowner who has trusted us to upgrade their most important asset: their home.

We've learned a lot about home improvement over the years, but the most important thing we learned isn't about window replacement. We learned the home improvement industry isn't about offering the best windows, siding and doors; it's about the relationships we build with our customers. Your home is your most important asset, and we don't take the opportunity to work with you lightly. There's nothing more important to us than providing high-quality windows, siding and doors to help you turn your house into your dream home.

Our team at Window Nation will go the extra mile to ensure your project goes smoothly. We pride ourselves on our attention to detail, and you can feel comfortable knowing you're working with one of the most experienced, detail-oriented teams in the industry. Our team undergoes hours of ongoing training and education on the latest technology, products, and techniques to ensure our company exceeds your expectations.

Our goal at Window Nation is to help our customers find the perfect windows, siding and doors for their home. We want our customers to feel good about their decision to work with our company, and our team will go above and beyond to ensure you have the best possible experience. Our exterior design consultants are specially trained in the best practices in window replacement, helping you find the perfect fit for your home and wallet. We offer a variety of window styles, custom-made to fit your home's unique needs. When you choose replacement windows from Window Nation, you'll enjoy a curb appeal boost while keeping your home comfortable no matter the season. All Window Nation products are EnergyStar® certified, saving you money on your energy bills no matter the season.

There are many home improvement companies eager for your business, and we're honored you're considering Window Nation for your project. We don't take your decision to work with our team lightly, and we look forward to helping you find the perfect windows, siding, and doors for your home.

What our customers are saying

"It's been about a month since our new windows were installed, and we couldn't be happier with the results.

Our home has a sunroom lined with windows facing a very busy street, and it used to be both drafty and noisy. Since the installation, the difference has been incredible—no more drafts, and the space is noticeably quieter and more comfortable.

It's amazing how much warmer the room feels, and the added peace and quiet have made a huge difference in how we use the space. On top of that, we've received numerous compliments from neighbors on how beautiful the windows look from the outside.

Needless to say, we are extremely pleased with our new windows and the transformation they've brought to our home!"

- Mark H.

"Wow! So happy with our purchase and couldn't recommend more!

After being stressed with so many estimates we found Ryan. Ryan sat with us and explained every aspect of the process and most important the quality of everything they'd do and they delivered.

The windows look beautiful and the installers were all so kind and trustworthy. We are so happy with our purchase and highly recommend Window Nation!"

- Gina S.

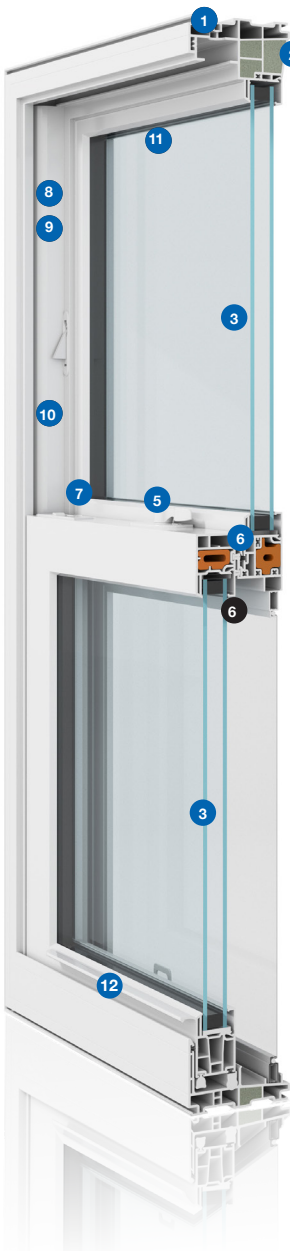
ENGINEERED TO PERFORM

A closer look at the Addison Series

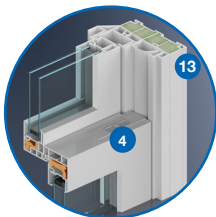
Addison Plus Single-Hung Window

Our top-of-the-line Addison single-hung window delivers the best of both worlds, with design details, like our stylish beveled sashes, and energy-efficient options, such as insulated dual-pane glass and heavy-duty weatherstripping. It's thoughtful engineering and aesthetic details like these that make the Addison single-hung the ideal replacement window for any remodeling or renovation project.

Best-in-class features:



- 1 Welded, heavy-duty vinyl construction provides superior strength and durability while multiple hollow chambers in the mainframe create sealed air spaces for an effective insulating barrier.
- 2 The beveled exterior edge adds style and curb appeal to an already sleek design.
- 3 Double-strength insulated glass unit creates a sealed air space between the panes that is enhanced by our warm-edge spacer system and argon gas enhancement.
- 4 Fiberglass-reinforced meeting rail delivers superior strength and durability.
- 5 Recessed, opposing cam locks evenly secure your window without interrupting sight lines.
- 6 Heavy-duty weatherstripping and interlocking sashes help to keep weather and wind outside.
- 7 Recessed tilt latches can be released to tilt both top and bottom sashes into the home for easy cleaning.
- 8 Detent clip keeps the top sash from drifting while an inverted-coil balance system ensures both sashes will stay where you put them, no matter the position.
- 9 Balance channel covers help achieve a polished and refined look.
- 10 Push-button vent latches allow for overnight ventilation while giving you added peace of mind.
- 11 Welded combination sill featuring a deflection leg enhances rigidity and a five-degree sloped sill directs water away from the home and eliminates unsightly weep holes.
- 12 Full-length, integrated ergonomic lift rails provide convenient, easy operation. Bevel on bottom rail makes gripping easy.
- 13 Foam-filled mainframe that improves the thermal and structural performance creating a more comfortable home year-round.



Glazing Type	U-Value	SHGC
Argon and Low-E glass	0.27	0.27
Argon and HP Low-E glass	0.27	0.20

COMPARING YOUR OPTIONS

Choose from a trio of superior single and double-hung windows

Our top-of-the-line Addison Series windows deliver the best of both worlds, combining thoughtful engineering with sophisticated design details. Anchored by three high-end windows, this series offers a trifecta of performance and style, featuring a stylish beveled sash profile and a wide variety of optional upgrades to meet diverse needs. Whether you're looking for enhanced durability, superior energy efficiency with insulated dual-pane glass and heavy-duty weatherstripping, or striking aesthetics, the Addison Series has you covered. It's these carefully crafted features that make Addison the ideal choice for any remodeling or renovation project.

	FEATURE	Addison Lite Single-Hung	Addison Single-Hung	Addison Plus Single-Hung
CONSTRUCTION	Welded Vinyl Multi-Chamber Mainframe	■	■	■
	Foam-Enhanced Mainframe			■
	Multi-Chamber Sash			■
	Dual Weatherstripping	■	■	■
	Mortise Recessed Lock		■	■
	True-Sloped Sill		■	■
	Latching Extruded Half Screen	■	■	■
	Clarity™ Mesh Screen	■	■	■
	Reinforcement at Interlocking Meeting Rail	■	■	Fiberglass Upgrade
	Balance Channel Covers		■	■
GLASS	Integral Fin/Flange	■	■	■
	Triple-Pane Insulating Glass			■
	Dual-Pane Insulating Glass	■	■	■
	Warm-Edge Spacer System	■	■	■
	Low-E Glass	■	■	■
	Argon Gas Enhancement	■	■	■
	Advanced STC Glass Package			■
DESIGN OPTIONS	White Extruded Color	■	■	■
	Almond Extruded Color	■	■	■
	Clay Extruded Color	■	■	■
	Painted Exteriors			■
	Black Capstock		■	
	Laminate Finishes			■
WARRANTY	Limited Lifetime Customer Assurance	■	■	■
	Limited Glass Breakage	■	■	■
ENERGY**	U-Value†	0.29	0.29	0.27
	Solar Heat Gain Coefficient (SHGC)	0.26	0.26	0.27
	Visible Transmittance	0.50	0.50	0.53

** Performance based on 30/50 with standard glass package, no grids.
 † Values based on extreme package with foam-enhanced frame and triple-pane glass.

■ Standard ■ Optional

FlexScreen®

With FlexScreen®, you can leave your windows open and enjoy the sights, sounds, and breeze of nature while keeping pests out. Combined with Clarity® mesh, FlexScreen is barely visible, so you don't need to sacrifice the beauty of your Window Nation windows or the outside view for the functionality of a screen.

Simple, Clean Design

Flexible spring-steel frame eliminates bulky hardware for a sleek, modern appearance.

Quick Installation

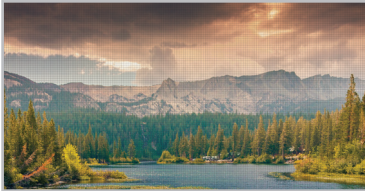
Bend, insert, and release—FlexScreen installs and removes in seconds without tools.

Virtually Invisible View

Clarity® mesh and concealed frame maximize natural light and enhance outdoor views.

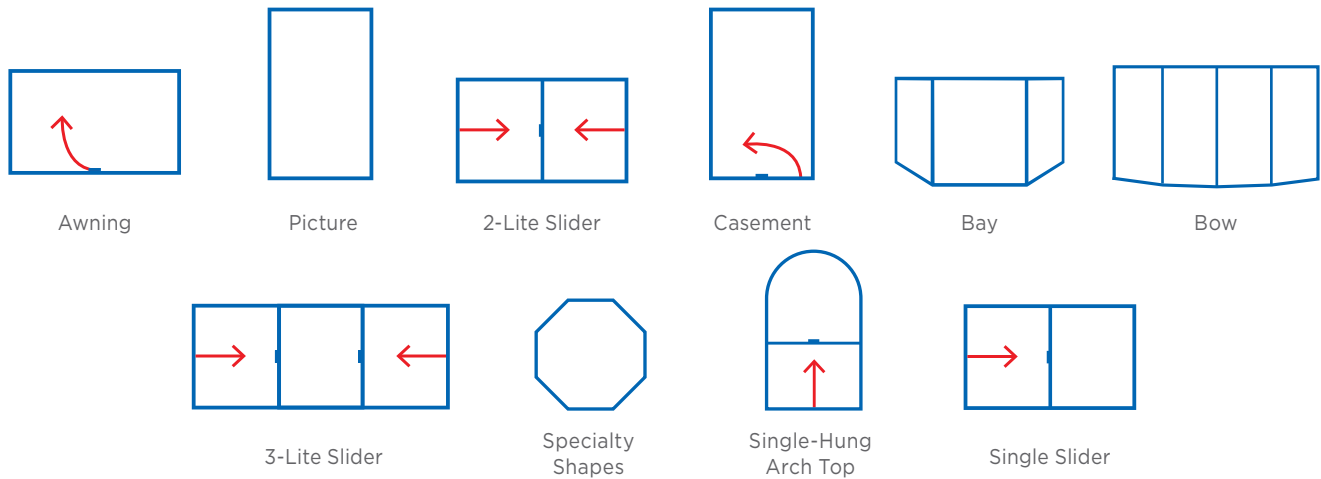
Built to Last

Durable construction resists bending, breaking, and everyday wear for long-lasting performance.



COMPLEMENTARY WINDOWS

The Addison Series offers a full line of products designed to complement our single- and double-hung windows. In addition to our popular single- and double-hung styles, the collection includes single sliders, 2- and 3-lite sliders, single-hung arch tops, casement and awning windows, fixed picture windows, specialty shapes, bay and bow windows, and sliding glass doors. Every product is built with welded, multi-chambered vinyl frames and sashes for enhanced strength and energy efficiency. Dual-pane insulated glass paired with a warm-edge spacer system helps improve thermal performance and provides long-lasting seal durability.



OPERATING STYLE AVAILABILITY BY SERIES

OPERATING STYLE	Addison Lite	Addison	Addison Plus
Single-Hung	■	■	■
Single-Hung Arch Top	■	■	■
Double-Hung	■	■	■
Picture Window	■	■	■
Casement		■	
Single Slider			■
2-Lite Slider	■	■	■
3-Lite Slider	■	■	■



A variety of projection angles:

- Choose from 17", 21", 24", or 28" standard flankers, or specify a desired projection
- 15-, 30- or 45-degree Bay Window Styles
- 10- and 15-degree Bow Window Styles with your choice of three, four, or five lites

COMPLEMENTARY SLIDING GLASS DOOR

The Addison Lite and Addison Series sliding glass doors are the ideal solution to effortlessly blend interior and exterior spaces for your renovation project. Complete with multiple customization options, this elegant sliding glass door is sure to add a wow factor to your home. The multi-slide option is the perfect solution to create an expansive opening that seamlessly unites interior and exterior spaces.

	FEATURE	Addison Lite	Addison
CONSTRUCTION	Heavy-duty dual rollers provide easy operation	Standard	Stainless Steel Upgrade
	Interlock at meeting rail helps reduce air infiltration	Standard	Standard
	Dual-tandem nylon wheels	Standard	Tandem Stainless Upgrade
	Sturdy, all-aluminum track	Standard	Standard
	2-Panel configurations that are set-up or knock-down	Standard	Standard
	3- and 4-Panel knock-down Configurations		Standard
	Openings	Up to 16' wide	Up to 20' wide*
	Optional Flush Mount Handle		Optional
	Exterior Key Lock	Standard	Standard
	Foot Lock	Standard	
DESIGN OPTIONS	Security Bar	Standard	
	Smart Touch Lock		Standard
	White Extruded Color	Standard	Standard
	Almond Extruded Color	Standard	Standard
	Clay Extruded Color	Standard	Standard
ENERGY	Black Capstock		Optional
	Blinds-Between-the-Glass	Optional	
	Argon and Low-E glass	0.28 / 0.28	0.28 / 0.27
	Argon and Low-E glass with grids	0.28 / 0.25	0.28 / 0.24
	Argon and HP Low-E glass	0.28 / 0.20	0.28 / 0.20
	Argon and HP Low-E glass with grids	0.28 / 0.18	0.28 / 0.18

* Pending testing 0.XX / 0.XX = U-Value / SHGC Standard Optional

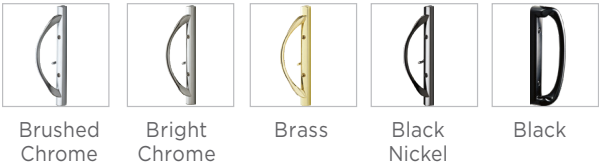


HARDWARE

Addison Lite Standard Handles



Addison Lite Enhanced Handle Finishes



Addison Hardware*



* Only available in color match of the extruded and capstock color offering

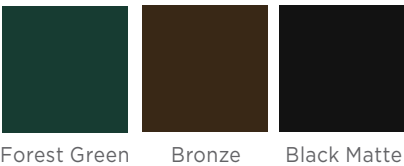
WINDOW DECORATIVE OPTIONS

Color Options

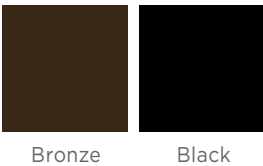
We offer the most popular, timeless color options complement the interior or exterior style of your home.

EXTERIOR FINISHES

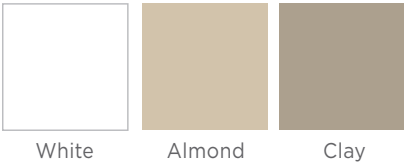
Painted Colors



Laminate Colors*



Extruded Colors



*Black Capstock only available on the Addison Series

INTERIOR FINISHES

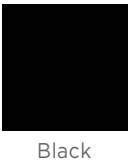
Extruded Colors



Capstock*



Capstock*



* Bronze and Black Laminate only available with white interior

Grid Options

From simulated divided lite grids, which convey a historical look, to grids-between-the-glass, which allow for easy cleaning, our variety of grid options has something for everyone. Grids are available in numerous colors, sizes and patterns to help achieve your desired aesthetic.

BETWEEN-THE-GLASS



Flat



Contoured

SIMULATED DIVIDED LITE



Contoured



Simulated Meeting Rail

THE WINDOW NATION COMMITMENT

Window Nation windows are manufactured by MI* Windows and Doors one of the nation's largest suppliers of high-quality windows for remodeling and replacement projects. For residential applications, Sunrise Collection provides a lifetime transferable warranty for the mainframe of windows in its replacement window series. MI also offers a glass breakage warranty for products in its replacement series of windows and doors. Please refer to the complete product warranty for full details.



WindowNation.com
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