



WINDOW NATION

ENVISION

WHY WINDOW NATION?

OVER 3,000,000 WINDOWS INSTALLED IN MORE THAN 250,000 HOMES

ATTENTION TO DETAIL



- Detailed quality audits every hour on every manufacturing line
- 20-point installation review
- 96% customer satisfaction on clean up and safety
- Custom windows measured to the tightest tolerance in the industry
- Over 3 million windows installed with 96% requiring no follow up service

QUALITY



- Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking
- OSI Quad Foam
- OSI Quad Max exterior sealant
- Ultra-premium, high-performance exterior trim coil
- Concrobium mold spray treatment

EXPERIENCE



- Installation crew leaders average more than 20,000 windows and over a decade experience
- Service technicians average 15 years of experience
- Over 3 million windows installed in over 250,000 homes
- 3rd largest window dealer in the country, ranked by Window and Door Market Magazine

PRODUCT SELECTION



- Over 1,500 custom window and door style combinations
- Name brand windows available
- Energy Star®-qualified products
- Windows engineered for the specific climate you live in

TRUST



- Angi™ Super Service award winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured

THE WINDOW NATION COMMITMENT

Window Nation windows are manufactured by SoftLite Windows & Doors, offering high-quality, energy-efficient windows for remodeling and replacement projects. SoftLite offers a limited lifetime transferable warranty on its windows and patio doors that guarantees that the products will not chip, crack, peel, or blister under conditions of normal wear and service. All moving parts and the hermetically insulated seal are also warrantied against defects in materials or workmanship. Window Nation offers a glass breakage warranty for products in its replacement series of windows and doors. Please refer to the complete product warranty for full details.

AT WINDOW NATION, WE KNOW REPLACEMENT WINDOWS

We're third-generation window replacement experts who have been lucky to provide homeowners replacement windows and doors for over fifteen years. We opened our first showroom in Maryland in 2006, quickly growing to serve homeowners in cities across the country – and we're not stopping there. We're grateful for every homeowner who has trusted us to upgrade their most important asset: their home.

We've learned a lot about home improvement over the years, but the most important thing we learned wasn't about window replacement. We learned the home improvement industry isn't about offering the best windows and doors; it's about the relationships we build with our customers. Your home is your most important asset, and we don't take the opportunity to work with you lightly. There's nothing more important to us than providing high-quality windows and doors to help you turn your house into your dream home.

Our team at Window Nation will go the extra mile to ensure your project goes smoothly. We pride ourselves on our attention to detail and you can feel comfortable knowing you're working with one of the most experienced, detail-oriented teams in the industry. Our team undergoes hours of ongoing training and education on the latest technology, products, and techniques to ensure our company exceeds your expectations.

Our goal at Window Nation is to help our customers find the perfect windows and doors for their home. We want our customers to feel good about their decision to work with our company, and our team will go above and beyond to ensure you have the best possible experience. Our exterior design consultants are specially trained in the best practices in window replacement, helping you find the perfect fit for your home and wallet. We offer a variety of window styles, custom-made to fit your home's unique needs. When you choose replacement windows from Window Nation, you'll enjoy a curb appeal boost while keeping your home comfortable no matter the season.

There are many home improvement companies eager for your business. We're honored you're considering Window Nation for your project. We don't take your decision to work with our team lightly, and we look forward to helping you find the perfect windows and doors for your home.

MD MHIC # 124358VA # 2705178069DC # 420212000037DELAWARE # 2013601804PA
104611MA HIC #197968NJ # 13VH07997100RI RIGL #44067KS #9641242CT HIC
#0661044WA # WINDONL771PWOR #249065Suffolk County, NY #HI-72622



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- 1 Reinforced fiberglass composite in meeting rail and bottom sash rail adds strength*.
- 2 Dura-Sill™ engineered sloped sill creates strong bond between sill and jamb for maximum weather protection*.
- 3 Warm-edge spacer system enhances thermal properties*.
- 4 Soft-Seal™ straddle gasket is one of several tight barriers and diversions built into Dura-Sill™ to deter air and water infiltration*.
- 5 Dual-fin, wool-pile weatherstripping wraps sash perimeter to minimize air infiltration.
- 6 Comfort Foam™-filled frames and sashes provide greater insulating value*
- 7 Cam-Action lock pulls sashes tightly together to inhibit air infiltration.
- 8 Certa-Force™ balance system provides maintenance-free, corrosion-proof, smooth and easy lift action.
- 9 Balance cover provides finished aesthetic appeal*.

AAMA Gold Label Certification

Air:	0.06 cfm at 25 mph — 5 times better than industry minimum of 0.30 cfm
Structural:	DP 40 153 mph — 62% stronger than industry minimum 94 mph

- Multi-lites are Silver tested

ENVISION Outperforms Others

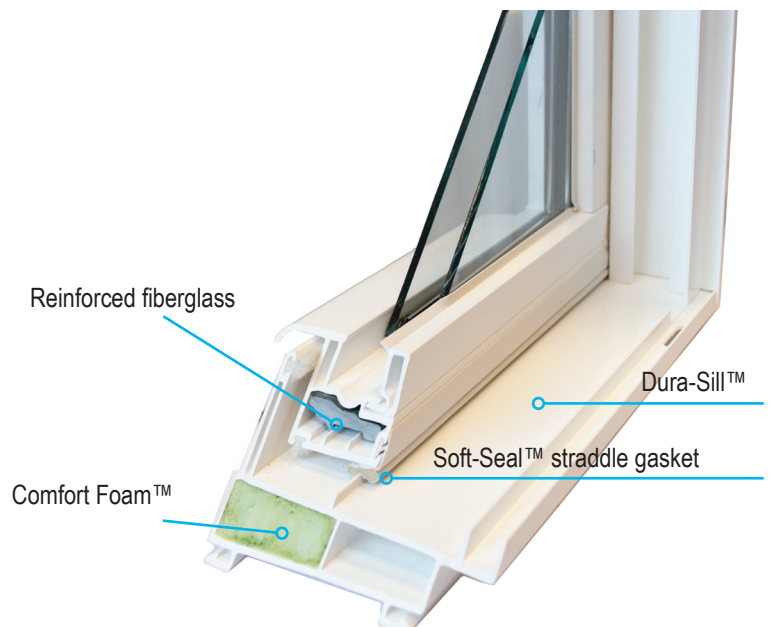


Other Windows



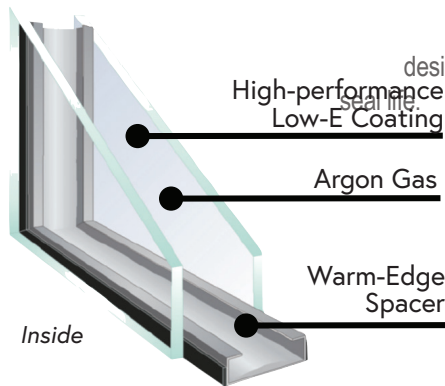
Envision Windows

The Envision narrow-line frame provides more viewing area.



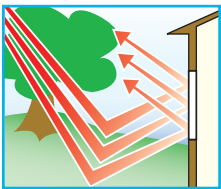
High-Performance Extreme Glass

ENVISION windows come standard with our Extreme glass, which incorporates two panes of glass, a high-performance Low-E coating, warm-edge spacer system and argon gas. This glass system will significantly enhance the comfort in your home and help save you money on your home energy costs! If you wish to upgrade, Window Nation offers numerous glass options to choose from.



Our warm-edge spacer is warmer than tin or aluminum and minimizes condensation. The unique design allows expansion and contraction to improve

Key Benefits



Superior energy-efficiency ratings that can meet or exceed ENERGY STAR® requirements and reduce the likelihood of condensation.



Superb UV protection against fading of furnishings and wood floors and significant reduction in exterior sound.



Two panes of glass, super-strong frames and exceptional locking hardware for enhanced security and protection against intrusion.

Why Do Windows Leak Air?

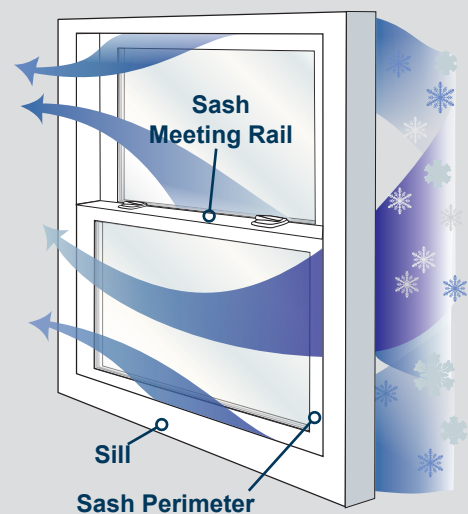
Poorly designed windows don't have the built-in airlocks, weather-stripping, and barriers necessary to keep air from forcing its way in. Without these design features, air will push between the sash meeting rails and around the sash perimeter where it meets the frame and sill.

We know how uncomfortable a home with leaky windows will be. So we loaded Envision windows with weather barriers that go far beyond the industry standard and other manufacturer's window designs.

Before Investing in New Windows, Always Compare the Air Infiltration Ratings. The lower the CFM rating ...

- the less outside air will leak into your home
- the more comfortable your home will be with fewer drafts.
- the less your furnace will run & the more money you'll SAVE
- the smaller your carbon footprint

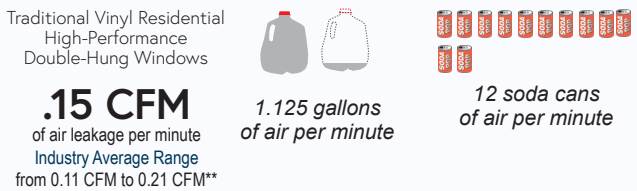
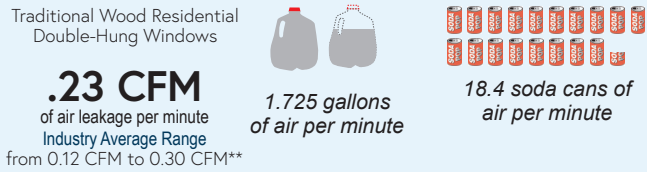
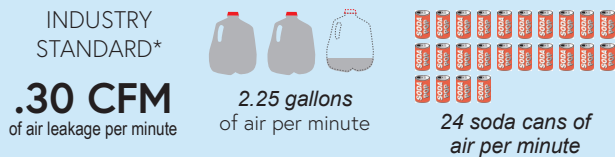
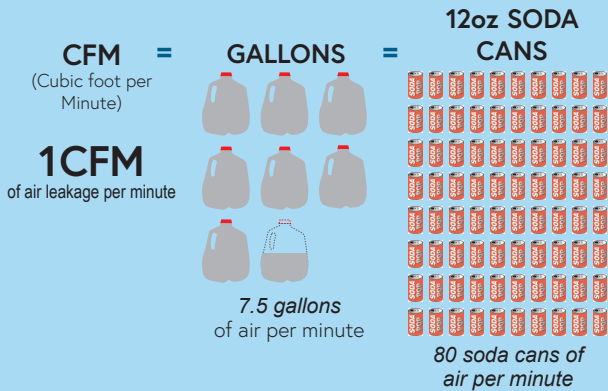
POINTS OF AIR INFILTRATION



Limitless Benefits



Air Infiltration



*INDUSTRY STANDARD: FGIA (Fenestration and Glazing Industry Alliance) has set the Industry Standard for Maximum Allowable Air Infiltration at 0.30 CFM (Cubic feet per minute) during a 25 MPH wind. This is equal to 2.25 gallons or 24 soda cans of air leaking through the window every minute!

**References valid as of Oct. 1, 2023, based on our competitor's websites and independent testing.

Options for Customization

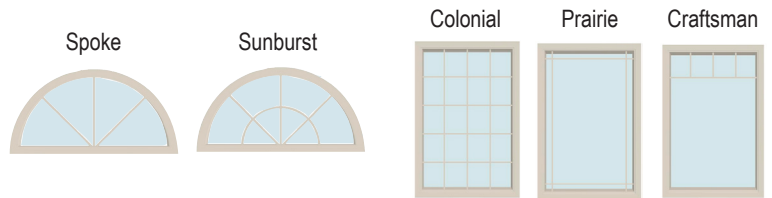
You can choose from a wide selection of options to customize your new windows to meet your needs. The possibilities are practically endless



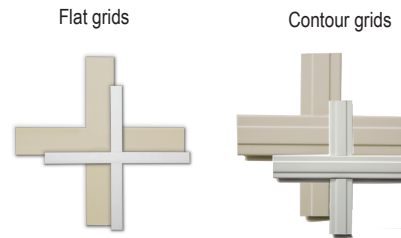
Optional FlexScreen cutting-edge screens feature a simple, revolutionary design that utilizes a PVC-coated, high-performance spring steel frame. FlexScreens are damage resistant and beautifully invisible because they hide in the window or door screen pocket, drastically improving sight lines and eliminating the need for color matching. These flexible screens also offer effortless installation, allowing you to simply hold the screen in your hands, bend the sides in, and fit FlexScreen into the screen track.

Decorative Grids

Both our flat and contour grids are offered in all the interior and exterior colors of the windows for a color-matched home. They are offered in a variety patterns based on size and configuration of the window. See your Window Nation® Representative for precise color representations and configuration availability.



This is just a sampling, several grid patterns are available. Grid pattern availability and appearance is based on window size and shape.



Internal grids give your windows the look and feel of true divided-lite windows — without the hassle! Because they're between the glass panes, these grids allow for easy cleaning. Available in flat or contoured designs in regular or wide widths and in several distinctive patterns.

Standard Interior/Exterior Vinyl Colors

Printed images of colors vary, ask your window professional s to see actual samples

Soft-White

Beige

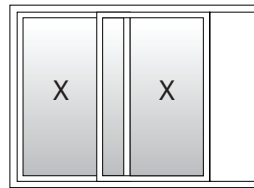
Slider



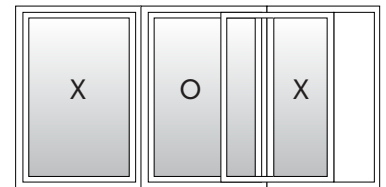
All of the same beautiful, energy-efficient features that make our double-hung windows a superior choice also apply to our sliding windows. Sliders operate similarly to double-hung windows, except they open horizontally rather than vertically. This style is popular with home-owners who enjoy an expanded, more wide-open and unobstructed view of the outdoors.

Durable, tandem brass rollers ensure our sliding windows operate smoothly and easily for decades. These windows also incorporate heavy-duty locking hardware that will keep your family — and your home — safer and more secure.

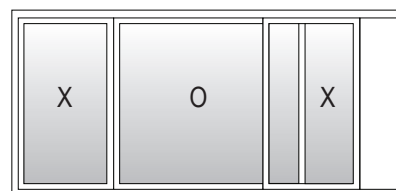
You can choose from two- or three-lite configurations. Plus, our slider has lift-out sashes that make cleaning the interior and exterior glass safe and easy.



2-lite Slider*



3-lite Slider (fixed center lite)
1/3-1/3-1/3 configuration (optional)



3-lite Slider (fixed center lite)
1/4-1/2-1/4 configuration (standard)

"O" designates fixed lites.
"X" designates operating lites.
All views interior.
*Choose your preference of right-hand or left-hand operating lites.



ENVISION Windows proudly carry the AAMA Gold Label, which means that they meet stringent performance standards for air, water, and structural load.



Durable Brass Rollers

Durable, tandem brass rollers ensure easy operation of our slider windows.



Secure Locks

Secure locking hardware provides superior safety and security.

Casement/Awning



Window Nation casement and awning windows define a special look and feel for your home. These windows allow you to catch fresh breezes, or open them for easy cleaning, simply with the turn of a handle. Whether in multiple-window configurations or as individual windows, casements and awnings offer you many aesthetic choices so you can design them to match your home perfectly.

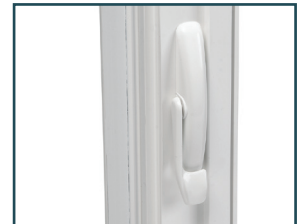
Easy-to-use, durable crank handles and hardware assure easy operation, while the low-profile design of our handles also provides a beautiful, unobtrusive look for the interior and exterior of your home. Casements and awnings are also exceptionally secure, featuring a single lever lock that activates multiple locking points.

Casements open out to the side, while awning windows are top-hinged and open out at the bottom.



Fold-Down Handle

Robust strength in a low-profile, standard fold-down handle design. Easy to open and close handle and hardware last a lifetime.



Lock Activator

Multi-point lock activator engages or disengages multiple sash locks with one easy single lever design.



Bay and Bow

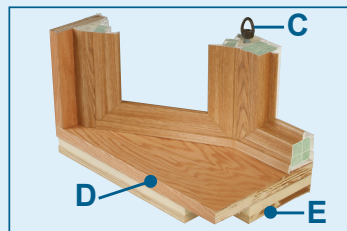


Enhance any Room with the 3-D Effect of a Bay or Bow Window

- Your choice of 3- to 5-lite configurations
- Your choice of 10°, 15°, 30°, or 45° projections
- Available with operating end casements, double-hungs, or picture windows
- Optional contour and flat grids are contained within the insulated glass

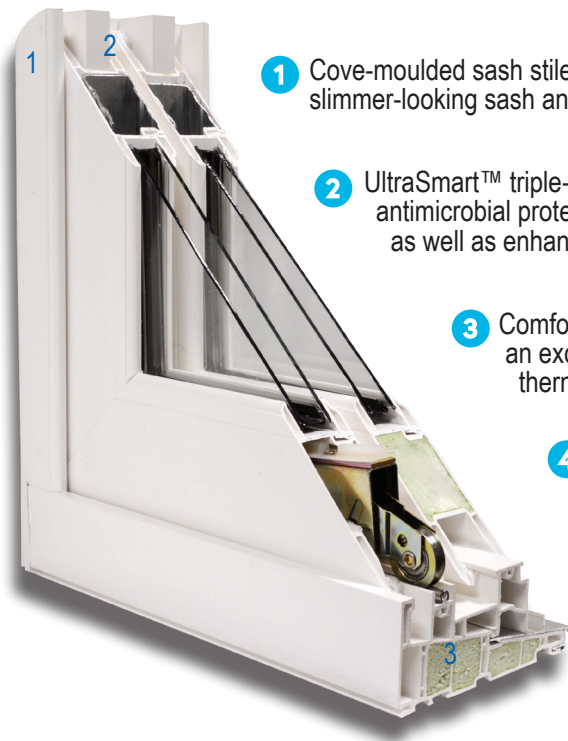


Standard Bay/Bow window construction features:



- A. Exclusive welded sill pan (highlighted in blue) eliminates water penetration.
- B. All window and mull cavities are insulated completely with Comfort Foam™ for maximum energy efficiency.
- C. Threaded steel rod and chain bracing system provides sag-free support.
- D. Factory-finished interior edge banding is beautiful protection for your Super-Seat™
- E. 1.25" thick furniture-grade hardwood.

Window Nation's stylish, durable and energy-efficient sliding patio doors are built tough to operate smoothly and reliably for decades — while still giving your home an elegant, beautiful appearance. What makes these doors truly exceptional is that they balance practicality with the luxury and style you desire.

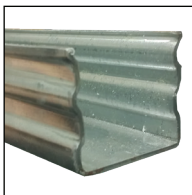


- 1 Cove-moulded sash stiles and rails are 3½" wide, which provides for a slimmer-looking sash and allows for more viewing area through the glass.
- 2 UltraSmart™ triple-fin weatherstripping with UltraFresh™ antimicrobial protection minimizes drafts, dust and pollen, as well as enhances energy efficiency.
- 3 Comfort Foam in the frame, rails and stiles is an excellent insulator that improves the door's thermal effectiveness.
- 4 Available in a variety of durable colors and finishes. Each handle set is keyed on the exterior and activates a heavy-duty stainless-steel, two-point locking mechanism.

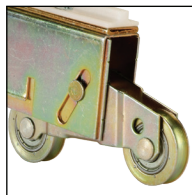
06

Air Infiltration

** Double-pane glass with Low-E glass, argon fill, and stainless steel spacer



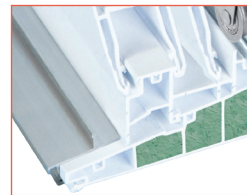
Metal reinforcement in all vertical sash stiles makes Kingsroyal doors exceptionally strong and durable.



Corrosive-resistant, heavy-duty, ball-bearing 1-1/4" dual wheel keeps your door reliably on track.



Two-point mortise locking system securely locks the door into the jamb.



An aluminum-capped threshold provides durability and longevity.



Heavy-Duty standard ToeBolt™ or ThumBolt™, prevent the door from opening more than 3-inches while still allowing for some ventilation.

Vinyl Colors

Interior/Exterior



Printed images of colors may vary. Ask your representative to see samples.

Mini Blinds Between The Glass

Never clean mini blinds again. No more fussing with shades and blinds. No more hardware screwed into your beautiful wood trim. Internal, hermetically-sealed mini-blinds are the perfect answer for the discerning homeowner. Now you can enjoy all the beauty of your finely crafted door and trim. Mini blinds tilt and lift and are not available with grids.

Available on 5', 6', 9', Wisconsin, and select custom sizes





Allure Handles

Our beautiful Allure handles come in three durable, painted color finishes* designed to accent any decor. Each handle set is keyed on the exterior and activates a 2-point, stainless steel, mortise lock that securely locks the door into the jamb.



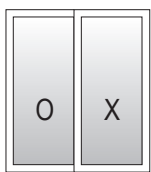
Soft-White

Beige

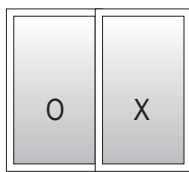
Pontiac Gold

Actual handle colors and finishes may vary from printed brochure.

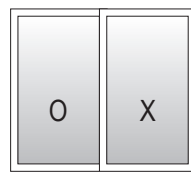
Configurations



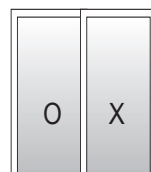
5' x 6'8"
(58 7/8" x 79 1/2")



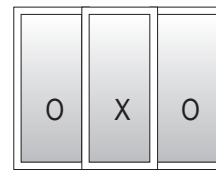
6' x 6'8"
(70 7/8" x 79 1/2")



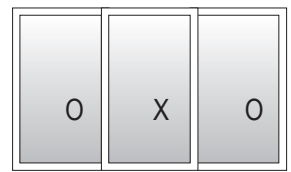
8' x 6'8"
(94 7/8" x 79 1/2")



6' x 7'
Wisconsin Size
Door (76" x 81")



9' x 6'8"
(106 1/4" x 79 1/2")



12' x 6'8"
(142 1/4" x 79 1/2")

"X" designates operating panel. "O" designates fixed panel. All perspectives viewed from outside looking in.

Choose your preference of right-hand or left-hand operating panels on 2-lite doors. Transom and sidelites available to match door profile.

STANDARD SIDELITE SIZES*:

- Frame width: 16" minimum to 48" maximum
- Frame height: 72" minimum to 84" maximum

STANDARD TRANSOM SIZES*:

- Frame width: 35" minimum to 84" maximum
- Frame height: 14" minimum to 36" maximum

* Custom widths and heights also available for sidelites and transoms





ANOTHER SATISFIED HOMEOWNER



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