



**WINDOW NATION**

ILLUMILITE™ | REPLACEMENT WINDOWS

# WHY WINDOW NATION?

Over 3,000,000 windows installed in more than 250,000 homes

## Attention to Detail



- Detailed quality audits every hour on every manufacturing line
- 20-point installation review
- 96% customer satisfaction on clean up and safety
- Custom windows measured to the tightest tolerance in the industry
- Over 3 million windows installed with 96% requiring no follow up service

## Quality



- Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking
- OSI Quad Foam
- OSI Quad Max exterior sealant
- Ultra-premium, high-performance exterior trim coil
- Concrobium mold spray treatment

## Experience



- Installation crew leaders average more that 20,000 windows and over a decade experience
- Service technicians average 15 years of experience
- Over 3,000,000 windows installed in over 250,000 homes
- 3rd largest window dealer in the country, ranked by Window and Door Market Magazine

## Product Selection



- Over 1,500 custom window and door style combinations
- Name brand windows available
- Energy Star®-qualified products
- Windows engineered for the specific climate you live in

## Trust



- Angi™ Super Service award winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured



# THE WINDOW NATION FOUNDERS STORY

At Window Nation, we know replacement windows. We're third-generation window replacement experts who have been lucky to provide homeowners replacement windows, siding, and doors for over fifteen years. Our co-founders Harley and Aaron Magden grew up in the window replacement industry, learning the business from the ground up.

We opened our first showroom in Maryland in 2006, quickly growing to serve homeowners in cities across the country – and we're not stopping there. We're grateful for every homeowner who has trusted us to upgrade their most important asset: their home.

We've learned a lot about home improvement over the years, but the most important thing we learned isn't about window replacement. We learned the home improvement industry isn't about offering the best windows, siding and doors; it's about the relationships we build with our customers. Your home is your most important asset, and we don't take the opportunity to work with you lightly. There's nothing more important to us than providing high-quality windows, siding and doors to help you turn your house into your dream home.

Our team at Window Nation will go the extra mile to ensure your project goes smoothly. We pride ourselves on our attention to detail, and you can feel comfortable knowing you're working with one of the most experienced, detail-oriented teams in the industry. Our team undergoes hours of ongoing training and education on the latest technology, products, and techniques to ensure our company exceeds your expectations.

Our goal at Window Nation is to help our customers find the perfect windows, siding and doors for their home. We want our customers to feel good about their decision to work with our company, and our team will go above and beyond to ensure you have the best possible experience. Our exterior design consultants are specially trained in the best practices in window replacement, helping you find the perfect fit for your home and wallet. We offer a variety of window styles, custom-made to fit your home's unique needs. When you choose replacement windows from Window Nation, you'll enjoy a curb appeal boost while keeping your home comfortable no matter the season. All Window Nation products are EnergyStar® certified, saving you money on your energy bills no matter the season.

There are many home improvement companies eager for your business, and we're honored you're considering Window Nation for your project. We don't take your decision to work with our team lightly, and we look forward to helping you find the perfect windows, siding, and doors for your home.

## What our customers are saying

**“It's been about a month since our new windows were installed, and we couldn't be happier with the results.**

Our home has a sunroom lined with windows facing a very busy street, and it used to be both drafty and noisy. Since the installation, the difference has been incredible—no more drafts, and the space is noticeably quieter and more comfortable.

It's amazing how much warmer the room feels, and the added peace and quiet have made a huge difference in how we use the space. On top of that, we've received numerous compliments from neighbors on how beautiful the windows look from the outside.

Needless to say, we are extremely pleased with our new windows and the transformation they've brought to our home!”

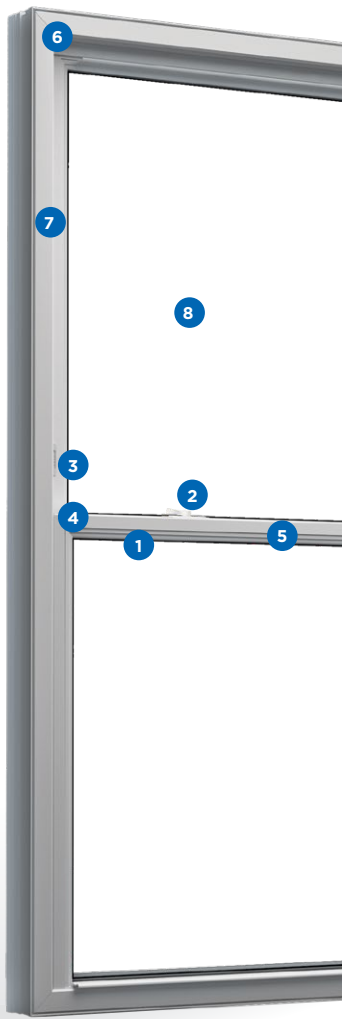
- Mark H.

**“Wow! So happy with our purchase and couldn't recommend more!**

After being stressed with so many estimates we found Ryan. Ryan sat with us and explained every aspect of the process and most important the quality of everything they'd do and they delivered.

The windows look beautiful and the installers were all so kind and trustworthy. We are so happy with our purchase and highly recommend Window Nation!”

- Gina S.



# ENGINEERED TO PERFORM

## Illumilite™ Double-Hung Window

Our top-of-the-line Illumilite double-hung windows are purpose-built for next-generation performance, exclusively featuring Triton™ Advanced Triple Pane glass by MITER Brands™. With narrow profiles that maximize natural light and expansive views, Illumilite delivers a brighter, more refined living experience.

### Best-in-class features:

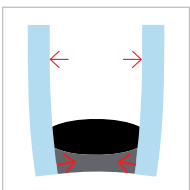
- 1 Coved Glazing Beads. Add extra detail to elevate the style of our windows.
- 2 Architectural Cam Lock Hardware. Provides added security and an architectural finish for eye-catching detail.
- 3 Vent Stop. Enhances the functionality of the window.
- 4 Dual Tilt-In Sashes for easy cleaning and maintenance from inside the home.
- 5 SecureSeal™ Meeting Rail System. Features a fiberglass structural core with high-performance polyurethane insulation and a triple weather-strip barrier, ensures top efficiency performance.
- 6 Welded, Multi-Chamber Frame and Sash. Includes contoured lift-rails and a pre-tensioned, dual pulley block-and-tackle balance system.
- 7 Polyurethane Insulation. Offers added comfort and ultimate energy efficiency with high-end cooler insulation technology.
- 8 Triton Advanced Triple Pane glass package combines three panes of glass, argon gas, and 4SG spacer technology to deliver industry-leading performance.

## NEXT GENERATION SPACER TECHNOLOGY

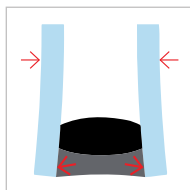
Available exclusively on select Illumilite windows, the 4SG spacer system is the only reactive thermoplastic spacer system on the market today. This one-piece, warm-edge spacer replaces the spacer bar, primary seal, and desiccant common on competitive spacer systems, offering a permanently flexible edge that is more forgiving under heat, pressure, and other environmental conditions.

Illumilite windows feature the latest in insulated glass technology: the 4SG Spacer System. Built for 21st-century homes, 4SG leverages basic chemistry to provide an exceptional system that performs all year long. The 4SG spacer chemically bonds to the glass, creating a nearly unbreakable seal that locks the insulating gas inside for decades. This, combined with the high elasticity thermoplastic material, results in a spacer designed to withstand the most extreme temperatures and pressure variations.

Expanded IGU



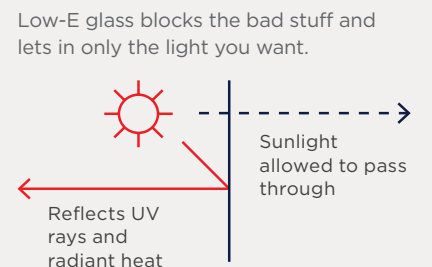
Contracted IGU



Permanently flexible material chemically bonds to glass, allowing the spacer to flex during natural expansion and compression cycling caused by changing environmental conditions without losing its seal.

## Thermal Coatings

Illumilite Series windows are available with interior low-e coatings. These coatings are scratch-resistant, long-lasting, and when combined with argon fill between the glass, products with interior low-e coatings included outperform conventional windows and keep your home comfortable in every season.



# Triton™

## Advanced Triple Pane

Maximize your comfort by minimizing energy-draining drafts and slashing outside noise from your home with the next generation protection of the Illumilite™ Triton™ Triple Pane.

Enjoy windows that feel effortless to use, with advanced engineering that reduces operating weight by up to 45% for everyday comfort. Experience improved insulation with Triton Advanced Triple Pane By MITER Brands™. This industry-leading innovation reduces the need for heating and cooling, helping deliver energy savings of up to 40% over time.\*

## Performance

Experience improved insulation that reduces the need for heating and cooling, helping deliver energy savings of up to 40% over time\*

### Glass Package Matrix with Triple Silver

WINDOW TYPE	Triton Advanced Triple Pane		Triton Advanced Triple Pane with Triple Silver Low-E	
	U-FACTOR	SHGC	U-FACTOR	SHGC
Double-Hung	0.22	0.25	0.22	0.19
Horizontal Slider	0.22	0.24	0.22	0.19
Casement	0.21	0.23	0.21	0.17
Awning	0.21	0.23	0.21	0.17
Picture Window	0.21	0.26	0.20	0.20

All values are for 7/8" insulated glass without grids. Exceeds AAMA Standard Air Leakage Rate of  $\leq$  0.30.

## What you can expect



### Lighter

Enjoy windows that feel effortless to use, with advanced engineering that reduces operating weight by up to 45% for everyday comfort.



### Quieter

Create a calmer home with advanced triple-pane glass designed to reduce outside noise by 15% or more.



### Clearer

Take in beautiful, unobstructed views with glass that delivers exceptional clarity and less visual distortion.



### Corning® Enlighten™ Glass

Micro-thin glass delivers greater clarity and up to 6× less weight than a traditional triple-pane center lite.

### Dual Insulating Glass Chambers

Two sealed air spaces create an added thermal barrier to reduce heat transfer and improve energy performance.

### 4SG Spacer System

H.B. Fuller reactive TPS Spacer technology provides long-term durability, with real-world IGU failure rates below 1%.

### FiberCore™ Fiberglass Structural Technology

Fiberglass-reinforced frames deliver up to 9× the strength of leading vinyl windows for enhanced durability and stability.

### UltraCore™ Polyurethane Insulation

Added polyurethane insulation and triple weather-strip barriers help stop drafts and improve energy performance.

\* Source: <https://www.windowanddoor.com/news/energy-efficiency-research-supports-growing-case-triple-pane-windows>

# COMPLEMENTARY WINDOWS

We offer a complete series to accompany our Illumilite™ double-hung windows.

In addition to our most popular Illumilite double-hung options, our replacement series consists of awning, casement, horizontal slider, and fixed picture. All of these products feature welded, multi-chambered vinyl frame and sash for superior strength and energy-efficiency.

Awning



Casement



Horizontal Slider



Picture



## EXPAND YOUR VIEW

The narrow-line design of Illumilite Series windows takes full advantage of every available inch of the window opening. In replacement applications, Illumilite windows provide up to 27% more glass area than other vinyl windows, allowing in more light and maximizing your view in every room of your home.

# 27%



**Illumilite Series Double Hung Window**



**Competitor's Vinyl Double Hung Window**

# DECORATIVE OPTIONS

## Color Options

We offer a wide variety of color options to complement the interior or exterior style of your home. Classic extruded vinyl colors are enhanced by expertly applied interior woodgrains and rich-hued exterior finishes. Our high-performance exterior coatings provide low-maintenance, durable color while combining the look of wood-crafted windows with the energy-efficiency of vinyl.

### INTERIOR FINISHES

#### Extruded Interior Colors



Painter's White Tan

#### Interior Laminates



Balanced Black Norwegian Maple Golden Oak Provincial Oak Brazilian Pecan Colonial Cherry English Walnut Raw Pine Paintable/Stainable

### EXTERIOR FINISHES

#### Painted Exterior Colors



Black Antique Brown Royal Brown Mystic Gray Vintage Linen

#### Extruded Exterior Colors



Painter's White Tan

#### Capstock Exterior Colors



Earthtone Sandstone

#### Custom Color\*



Paint

\*Match any Sherwin Williams paint color as your exterior finish.

## Window Hardware



Cam Lock Folding Nesting Operator Vent Stop

### HARDWARE FINISHES



White Tan Pontiac Gold Brushed Nickel Black Cam Lock Only Antique Brass

## Grid Options

From simulated divided lite grids, which convey a historical look, to grids-between-the-glass, which allow for easy cleaning, our variety of grid options has something for everyone. Grids are available in numerous colors, sizes and patterns to help achieve your desired aesthetic.

### BETWEEN-THE-GLASS



Flat Contoured

### SIMULATED DIVIDED LITE



Contoured Simulated Meeting Rail

# THE WINDOW NATION COMMITMENT

Window Nation windows are manufactured by Sunrise Collection™ Window and Doors one of the nation's largest suppliers of high-quality windows for remodeling and replacement projects. For residential applications, Sunrise Collection provides a lifetime transferable warranty for the mainframe of windows in its replacement window series. Sunrise Collection also offers a glass breakage warranty for products in its replacement series of windows and doors. Please refer to the complete product warranty for full details.



**WindowNation.com**  
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